

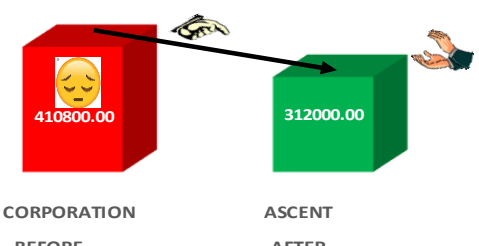


AD  IK	TPM CIRCLE NO :-	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET		
	TPM CIRCLE NAME :	LOSS NO./STEP											
Plant : P14	DEPT :	PURCHASE	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M		
CELL : A351	CELL NAME :	Drum Gear Shifter		MACHINE STAGE:	ROUGH MACHINING				OPERATION: TURNING AND FACING				
KAIZEN THEME :	KAIZEN IDEA :												
COST REDUCTION	ALTERNATIVE SOURCE							BENCHMARK:	395				
								TARGET:	300				
								KAIZEN START:	10.08.2018				
PROBLEM PRESENT STATUS :	COUNTERMEASURE:							TARGET DATE:	16.08.2018				
EARLIER INSERT VNMG COST WAS RS.395/- Each x 130 no's.TOTAL COST =RS.51350/-PER MONTH x 8 months TOTAL COST =RS 4,10,800/- FOR FY 18-19.	SUPPLIER CHANGED FROM RAJ CORPORATION TO ASCENT ENGINEERING AND COST WAS REDUCED FROM RS.395/- TO RS.300/- (INS VNMG160404-MA UC5115) (ALTERNATIVE DEVELOPMENT SOURCE)							KAIZEN FINISH:	20.08.2018				
								TEAM MEMBERS:					
								G.RAJASEKAR				MANASKUMAR DEY/PRAVEEN JU	
	CHETAN VARMA												
	BENEFITS:-												
	1. ANNUAL SAVINGS WAS RS.98800/-FOR FY 18-19.												
	2. LEAD TIME & FREE DELIVERY(TRANSPORTATION/COURIER COST).												
	BEFORE					AFTER					KAIZEN SUSTAINANCE		
Why 1: EARLIER INSERT VNMG COST WAS RS.395/- Each x 130 no's.TOTAL COST =RS.51350/-PER MONTH x 8 months TOTAL COST =RS 4,10,800/- FOR FY 18-19. Why 2:SUPPLIED COST WAS HIGH RS.395/- EACH Why 3: EXISTING SIGNLE SUPPLIER.	<div style="border: 2px solid black; border-radius: 20px; background-color: yellow; padding: 10px;"> <p style="text-align: center;">RAJ CORPORATION</p> <p style="text-align: center;">Unit price is RS.395/- Each x 130 no's per Month(apprx) = Total RS.51350/-Per Month x 8 months Total = RS 4,10,800/- PER ANNUM.)</p> </div>					<div style="border: 2px solid black; border-radius: 20px; background-color: lightgreen; padding: 10px;"> <p style="text-align: center;">ASCENT ENGINEERING</p> <p style="text-align: center;">Unit price Rs.300/-Each x 130 no's Total cost=Rs.39,000/-Per Month.x 8 months Total cost =RS 3,12,000/- PER ANNUM.)</p> </div>					WHAT TO DO:UPDATION OF MONTHLY CUTTING TOOL PLAN		
											HOW TO DO: UPDATE THE TOOLING BUDGET SHEET		
											FREQUENCY: One time Activity		
ROOT CAUSE:-	RESULTS:							SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
RAJ CORPORATION(SUPPLIED COST IS HIGH)	 <p style="text-align: center;">RAJ CORPORATION ASCENT</p> <p style="text-align: center;">BEFORE AFTER</p>							Sr.NO.	CELL/PRODUCT	TDC	RESP.	STATUS	
REGISTRATION NO.:													
DATE:													
REGISTERED BY:													
MANGERS SIGN:													
								HD SCOPE INFORMATION IN OTHER PLANT					
							Sr.NO.	PLANT	WHEN	WHOM	STATUS		